



2212

Parts List

| Ref | Class | Part | Description | Qty | Comment | Footnote |
|-----|-------|---------------------------|------------------------------------|-----|---------------------------------|----------|
| 1 | 23 | 818465 | BEARING SET, (5 Pair) | 1 | (Standard) | 4 |
| 1 | 23 | 818466 | BEARING SET, (5 Pair) | AR | (.001 Undersize) | 4 |
| 1 | 23 | 818467 | BEARING SET, (5 Pair) | AR | (.010 Undersize) | 4 |
| 1 | 23 | 818468 | BEARING SET, (5 Pair) | AR | (.020 Undersize) | 4 |
| 2 | 17 | 43504 | PIN, Dowel (.250) | 2 | | 4 |
| 3 | 429 | 9521 1 | CRANKSHAFT | 1 | | 4 |
| 4 | 28 | 34466 | KEY, Crankshaft | 2 | | 4 |
| 5 | | NSS | NOT SOLD SEPARATE, Cranksha | 0 | | 4 |
| 6 | 10 | 862567 1 | SCREW, Crankshaft Bearing Cap | 10 | | 4 |
| 7 | 16 | 850090 | STUD, (.437-14/.375-16 x 3.360), C | 5 | | 4 |
| 8 | 23 | 85674 | BEARING SET | 1 | | 4 |
| 9 | | 17341 | GUIDE, Lifter | 8 | | 4 |
| 10 | | 17340T 1 | LIFTER, Roller | 16 | | 4 |
| 11 | 431 | 811658 | CAMSHAFT | 1 | | 4 |
| 12 | 17 | 35312 | PIN, Dowel | 1 | | 4 |
| 13 | | 811662 | RETAINER, Lifter Guide | 1 | | 4 |
| 14 | 10 | 34500 | SCREW, (.312-18 x .625) | 3 | | 4 |
| 15 | 22 | 864669 | FITTING | 1 | | |
| 16 | | 881879A 6 | SENSOR, (0 - 100 PSI), Oil Pressur | 1 | | |
| 17 | 87 | 815425T | SENDER ASSEMBLY, Oil Pressure | 1 | | |
| 17 | | 37293T | SENDER ASSEMBLY, Oil Pressure | OPT | (Dual Station) | |
| 18 | 13 | 26996 | LOCKWASHER, (#10) | 1 | | |
| 19 | 11 | 68219 | NUT, (#10-32) | 1 | | |
| 20 | | 53338 | VALVE ASSEMBLY, Filter | 1 | | 4 |
| 21 | 10 | 54786 | SCREW, (.312-18 x 1.250) | 2 | | 4 |
| 22 | 35 | 802885Q | OIL FILTER | 1 | (Quicksilver Brand) | |
| 22 | 35 | 802885T | OIL FILTER | 1 | (Mercury Precision Parts Brand) | |
| - | | 863660A 1 | LONGBLOCK ASSEMBLY | 1 | (5.0L) | |
| - | | 863661A 1 | LONGBLOCK ASSEMBLY | 1 | (5.7L) | |
| - | 27 | 861246A05 | GASKET SET | 1 | | |
| - | 92 | 809825 | RTV SILICONE, Metallic Blue, W/He | 1 | | |
| - | 92 | 34227 1 | SEALING COMPOUND, (16 Ounce) | 1 | | |